

SOUTH PRODUCTION NOTES

May 11, 2015
7-3 Shift Notes

BASF EMPLOYEES
105 Last Recordable
680 Last Lost Time
76 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / D-1702:

Done

#1 RC / D-1702

Finishing early midnight shift, bringing calciner down. Will need to reverse (day shift).

Exhaust to Trimer

#2 MED line / Styrene Trial:

Planning to restart on Monday, day and afternoon shifts.
Mixer VFD was disconnected in order to get the mixer running.

#2 RC/ Cleaning Styrene Trial next:

Calciner cleanup has begun. Need ready by middle of this week.
Currently exhausting to F1

#3 MED line / AI 5635:

Took more water out per Bodmann. Continue batches, add wet mix to batches (use the 5637 and 5635 wet mix).
Dust collection lines have been unplugged and are now working.
Extruder camera was installed and should be ready to use.

#3 RC / AI-5635

Continue to feed.

Exhaust to CTO

#4 RC / Ni 2458 2nd Dip:

Will need to make sure calciner has been reversed and that the last partial bag has been taken off and a SAP sheet filled out for it, as well as the fines weighed up and put on that SAP sheet. NOTE: a full and a partial bag of 2nd impreg is still sitting behind calciner. These should have been fed.....

Exhaust to Trimer

#5 RC / Catoxid:

Feed rate is between 550-600. Must keep an eye on drums and change out sooner!

Please take SA for this product, Gemini machines are now working.

Exhaust to DC

#6 RC & Dryer / D 0761 ZSH done

Down

NOTE: T Krupp repaired the elevator in bldg 27 but permission not given yet to operate it. Will need to decide what next before using (more training, PSSR, testing, weight restrictions, etc...)

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank is empty.

New Pfaudler /Clean for D 1135:

Acid washed and rinsed the pfaudler on second shift to prepare for glass inspection on Monday.

7 Tank Ni-2458 Solution:

Cleaning.

Old Pfaudler / D 0761 ZSH batches now done

Done...will clean up pfaudler after instructions provided.

National Dryer: Ni 2458 - second dip completed

Vacuuming completed Sunday in preparation for soda blasting on Monday.

PK Blender /AI 3915 Pill mix:

Stopped pill mix end of midnight shift (early Monday morning, PK will switch back to Catoxid but need end seals changed out first. Work order written...need to rinse out the blender to prepare for the end seal replacement.

Bring batches made over the weekend to building 27 to be raised through the overhead door First thing Monday morning.

Abbe Blender / 5206 Done

Hold

Tower 3 / Cu 0860:

Reloaded on Sunday midnight shift and running.

Tower 6 / Cu 0860:

Reloaded on Sunday midnight shift and running.

North Screener / Cu-0860:

Continue.

South Screener / Cu 0860:

Continue. 14 mesh screen being installed late on first shift (per Kristen until we get the new 12 mesh in).

#2662 (west) Pill Machine / AI-3915:

Continue

#2664 (east) Pill Machine / AI 3915:

Down. Cleaning out. Waiting on new table seals.

TK #2 / BE 0101

Finished with batches, Kiln is done

TK #4 / X 540 next:

Began feeding Thursday morning per Jack Pettry's instructions. Use lot 78 first.

NOTE: OCS advised that the main board for the new scale head is bad and a replacement will be ordered. They should get it Monday and will be back to install it on Monday. Until then, please use TK #2 scale and check weigh/correct each drum.

Rotolock for DC has been replaced. Hopefully it will not kick out anymore.

WOW for rollers for DC drum. #8 burner repaired by Dave V.

Harrop Kiln / AI 3920:

Continue...We are at 45min car and will be able to run 1 operator/shift.

Continue to monitor SA...

Help Screener operators with screening task when waiting for cars.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081:

Continue running strikes and the belt on shift that we have manpower..

Elevator is not running yet. Repairs made Friday May 8 but decision made to not use until thorough walk-through and discussion on how/when to use.

Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Priorities:

Priorities 1 through 9 are basically all the same priority, should be considered urgent and will require call outs for maintenance issues and/or processing issues.

- 1) Harrop Kiln
- 2) #5 RC
- 3) South PK
- 4) #3 MED#3RC
- 5) Horne Tableting
- 6) #4 Tunnel Kiln
- 7) HC-11 precip/dry
- 8) #4 RC
- 9) #1 MED/#1RC
- 10) Reduction Screening
- 11) Reduction Towers
- 12) National Dryer clean up
- 13) Pfaudler(s) clean up
- 14) HC-11 Dryer/Calciner clean up